

# European Technical Assessment

valid for

**Through Anchor**

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Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

ETA-05/0162  
of 8 May 2018

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Trade name of the construction product

Product family  
to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment  
contains

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

Deutsches Institut für Bautechnik

MÜPRO Through anchor

Torque controlled expansion anchor  
for use in concrete

MÜPRO Services GmbH  
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DEUTSCHLAND

MÜPRO Werk 1, Deutschland

16 pages including 3 annexes which form an integral part  
of this assessment

EAD 330232-00-0601

**European Technical Assessment**

**ETA-05/0162**

English translation prepared by DIBt

Page 2 of 16 | 8 May 2018

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## Specific Part

### 1 Technical description of the product

The MÜPRO Through Anchor in the range of M6, M8, M10, M12, M16 and M20 is an anchor made of electroplated, hot dipped galvanised steel, stainless steel or high corrosions resistant steel which is placed into a drilled hole and anchored by torque-controlled expansion.

The product description is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic           | Performance          |
|------------------------------------|----------------------|
| to static and quasi-static loading | See Annex C 1 to C 3 |
| Displacements                      | See Annex C 4        |

#### 3.2 Safety in case of fire (BWR 2)

| Essential characteristic | Performance             |
|--------------------------|-------------------------|
| Reaction to fire         | Class A1                |
| Resistance to fire       | No performance assessed |

### 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Documents EAD No. 330232-00-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document**

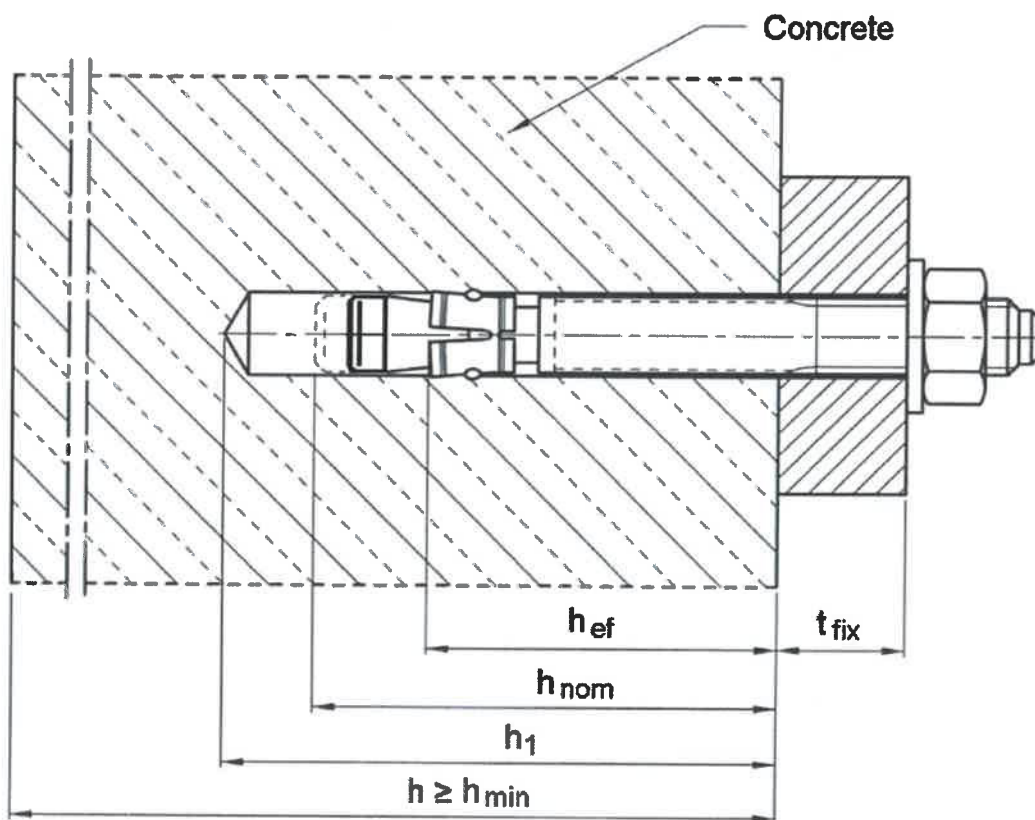
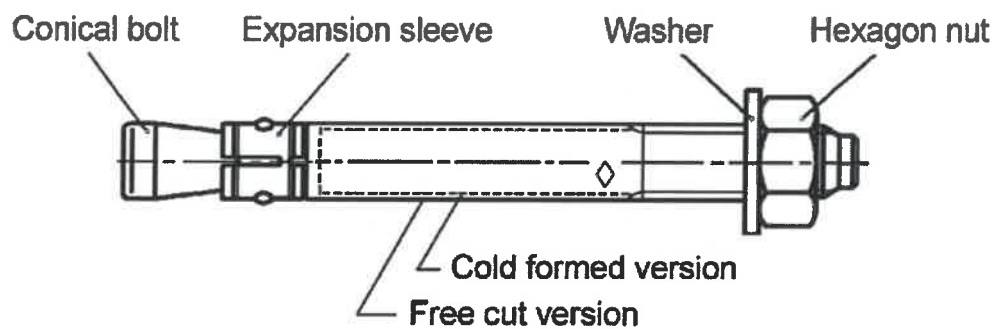
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 8 May 2018 by Deutsches Institut für Bautechnik

BD Dipl.-Ing. Andreas Kummerow  
Head of Department

*beglaubigt:*  
Baderschneider

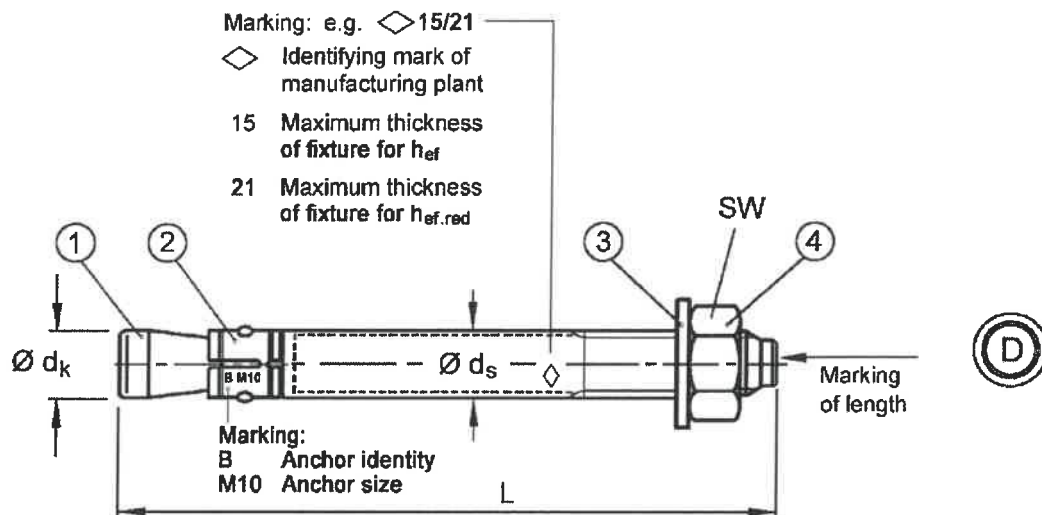
## MÜPRO Through Anchor



## MÜPRO Through Anchor

Product description  
Installation situation

Annex A1



| Marking of length           | A    | B    | C    | D    | E     | F     | G     | H     | I     | J     | K     | L     | M     |
|-----------------------------|------|------|------|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Length of anchor min $\geq$ | 38,1 | 50,8 | 63,5 | 76,2 | 88,9  | 101,6 | 114,3 | 127,0 | 139,7 | 152,4 | 165,1 | 177,8 | 190,5 |
| Length of anchor max $<$    | 50,8 | 63,5 | 76,2 | 88,9 | 101,6 | 114,3 | 127,0 | 139,7 | 152,4 | 165,1 | 177,8 | 190,5 | 203,2 |

| Marking of length           | N     | O     | P     | Q     | R     | S     | T     | U     | V     | W     | X     | Y     | Z     |
|-----------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Length of anchor min $\geq$ | 203,2 | 215,9 | 228,6 | 241,3 | 254,0 | 279,4 | 304,8 | 330,2 | 355,6 | 381,0 | 406,4 | 431,8 | 457,2 |
| Length of anchor max $<$    | 215,9 | 228,6 | 241,3 | 254,0 | 279,4 | 304,8 | 330,2 | 355,6 | 381,0 | 406,4 | 431,8 | 457,2 | 483,0 |

Dimensions in mm

**Table A1: Dimensions, steel zinc plated**

| Anchor size                                | Ø d <sub>k</sub> | Ø d <sub>s</sub>        | Anchor length L          |                                  | Wrench size [SW] |
|--|------------------|-------------------------|--------------------------|----------------------------------|------------------|
|  |                  |                         | Standard anchorage depth | Reduced anchorage depth          |                  |
| Steel electroplated and hot-dip galvanised |                  |                         |                          |                                  |                  |
| M6   | 6                | 6 / 5,3 <sup>1)</sup>   | t <sub>fix</sub> + 57,4  | t <sub>fix hef,red</sub> + 47,4  | 10               |
| M8   | 8                | 8 / 7,1 <sup>1)</sup>   | t <sub>fix</sub> + 66,4  | t <sub>fix hef,red</sub> + 57,4  | 13               |
| M10  | 10               | 10 / 8,9 <sup>1)</sup>  | t <sub>fix</sub> + 74,0  | t <sub>fix hef,red</sub> + 68,0  | 17               |
| M12  | 12               | 12 / 10,7 <sup>1)</sup> | t <sub>fix</sub> + 97,3  | t <sub>fix hef,red</sub> + 82,3  | 19               |
| M16  | 16               | 16 / 14,5 <sup>1)</sup> | t <sub>fix</sub> + 121,0 | t <sub>fix hef,red</sub> + 103,0 | 24               |
| M20  | 20               | 20 / 18,2 <sup>1)</sup> | t <sub>fix</sub> + 142,7 | t <sub>fix hef,red</sub> + 120,7 | 30               |

<sup>1)</sup> cold formed version

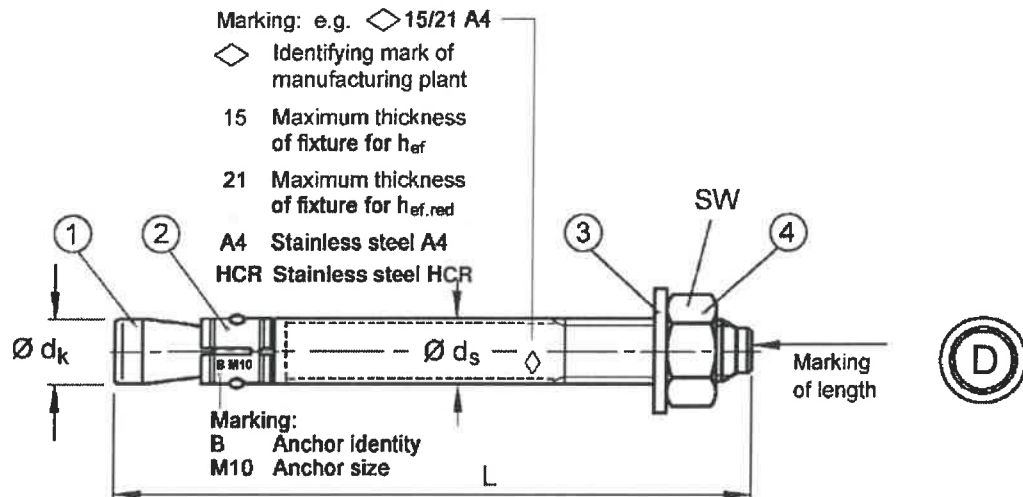
**Table A2: Material properties, steel zinc plated**

| Part | Designation      | Material   |  |
|------|------------------|--|--|
|      |                  | Steel, electroplated $\geq 5 \mu m$ acc. to EN ISO 4042:1999 | Steel, hot-dip galvanised $\geq 40 \mu m$ , acc. to EN ISO 1461:2009 |
| 1    | Conical bolt     | Cold formed or machined steel                                | Cold formed or machined steel  |
| 2    | Expansion sleeve | Steel, acc. to EN 10088:2005, material No. 1.4301 or 1.4303  | Steel, acc. to EN 10088:2005, material No. 1.4301 or 1.4303          |
| 3    | Washer           | Steel  | Steel  |
| 4    | Hexagon nut      | Property class 8 acc. to EN ISO 898-2:2012                   | Property class 8 acc. to EN ISO 898-2:2012                           |

## Wedge Anchor B

**Product description**  
Anchor dimensions, marking and materials, **steel zinc plated**

**Annex A2**



| Marking of length           | A    | B    | C    | D    | E     | F     | G     | H     | I     | J     | K     | L     | M     |
|-----------------------------|------|------|------|------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Length of anchor min $\geq$ | 38,1 | 50,8 | 63,5 | 76,2 | 88,9  | 101,6 | 114,3 | 127,0 | 139,7 | 152,4 | 165,1 | 177,8 | 190,5 |
| Length of anchor max $<$    | 50,8 | 63,5 | 76,2 | 88,9 | 101,6 | 114,3 | 127,0 | 139,7 | 152,4 | 165,1 | 177,8 | 190,5 | 203,2 |

| Marking of length           | N     | O     | P     | Q     | R     | S     | T     | U     | V     | W     | X     | Y     | Z     |
|-----------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Length of anchor min $\geq$ | 203,2 | 215,9 | 228,6 | 241,3 | 254,0 | 279,4 | 304,8 | 330,2 | 355,6 | 381,0 | 406,4 | 431,8 | 457,2 |
| Length of anchor max $<$    | 215,9 | 228,6 | 241,3 | 254,0 | 279,4 | 304,8 | 330,2 | 355,6 | 381,0 | 406,4 | 431,8 | 457,2 | 483,0 |

Dimensions in mm

**Table A3: Dimensions, stainless steel A4/HCR**

| Anchor size            | Ø d <sub>k</sub> | Ø d <sub>s</sub>          | Anchor length L          |                                  | Wrench size [SW] |
|------------------------|------------------|---------------------------|--------------------------|----------------------------------|------------------|
|                        |                  |                           | Standard anchorage depth | Reduced anchorage depth          |                  |
| Stainless steel A4/HCR |                  |                           |                          |                                  |                  |
| M6                     | 6                | 6 / 5,3 <sup>1)</sup>     | t <sub>fix</sub> + 57,4  | t <sub>fix hef,red</sub> + 47,4  | 10               |
| M8                     | 8                | 8 / 7,1 <sup>1)</sup>     | t <sub>fix</sub> + 66,4  | t <sub>fix hef,red</sub> + 57,4  | 13               |
| M10                    | 10               | 10 / 8,9 <sup>1)</sup>    | t <sub>fix</sub> + 74,0  | t <sub>fix hef,red</sub> + 68,0  | 17               |
| M12                    | 12               | 12 / 10,7 <sup>1)</sup>   | t <sub>fix</sub> + 96,5  | t <sub>fix hef,red</sub> + 81,5  | 19               |
| M16                    | 16               | 16 / 14,5 <sup>1)</sup>   | t <sub>fix</sub> + 117,8 | t <sub>fix hef,red</sub> + 101,8 | 24               |
| M20                    | 19,7             | 19,7 / 18,2 <sup>1)</sup> | t <sub>fix</sub> + 142,7 | t <sub>fix hef,red</sub> + 120,7 | 30               |

<sup>1)</sup> cold formed version

**Table A4: Designations and Materials, stainless steel A4/HCR**

| Part | Designation      | Stainless steel A4  | High corrosion resistant steel HCR   |
|------|------------------|---|--|
| 1    | Conical bolt     | Stainless steel 1.4401, 1.4404, 1.4571, 1.4578, 1.4362, EN 10088:2005, coated       | High corrosion resistant steel 1.4529, 1.4565, EN 10088:2005, coated                                   |
| 2    | Expansion sleeve | Stainless steel 1.4401, 1.4571, 1.4362, EN 10088:2005                               |  |
| 3    | Washer           | Stainless steel 1.4401, 1.4571, 1.4362, EN 10088:2005                               | High corrosion resistant steel 1.4529, 1.4565, EN 10088:2005   |
| 4    | Hexagon nut      | ISO 3506:2009, A4-70, stainless steel 1.4401, 1.4571, 1.4362, EN 10088:2005, coated | ISO 3506:2009, strength class 70, high corrosion resistant steel 1.4529, 1.4565, EN 10088:2005, coated |

## MÜPRO Through Anchor

**Product description**  
Anchor dimensions, marking and materials, stainless steel A4/HCR

**Annex A3**

## Specifications of intended use

| Through Anchor                |                                |                    | M6 | M8 | M10 | M12 | M16 | M20 |
|-------------------------------|--------------------------------|--------------------|----|----|-----|-----|-----|-----|
| Materials                     | Steel zinc plated              | electroplated      | ✓  | ✓  | ✓   | ✓   | ✓   | ✓   |
|                               |                                | hot-dip galvanized | -  | ✓  | ✓   | ✓   | ✓   | ✓   |
|                               | Stainless steel                | A4                 | ✓  | ✓  | ✓   | ✓   | ✓   | ✓   |
|                               | High corrosion resistant steel | HCR                | ✓  | ✓  | ✓   | ✓   | ✓   | ✓   |
| Static or quasi-static action |                                |                    | ✓  |    |     |     |     |     |
| Reduced anchorage depth       |                                |                    | ✓  |    |     |     |     |     |
| Non-cracked concrete          |                                |                    | ✓  |    |     |     |     |     |

### Base materials:

- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000
- Strength classes C20/25 to C50/60 according to EN 206-1:2000

### Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (zinc plated steel, stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions (high corrosion resistant steel).

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used.)

### Design:

- Anchorage are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorage are designed according to FprEN 1992-4: 2016 and EOTA Technical Report TR 055.

### Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application.
- Anchor installation such that the effective anchorage depth is complied with. This compliance is ensured, if the thickness of fixture is not greater than the maximum thickness of fixture marked on the anchor in accordance with Annex A1 and A2 and the hexagon nut is placed at the end of the conical bolt as delivered by the manufacturer.

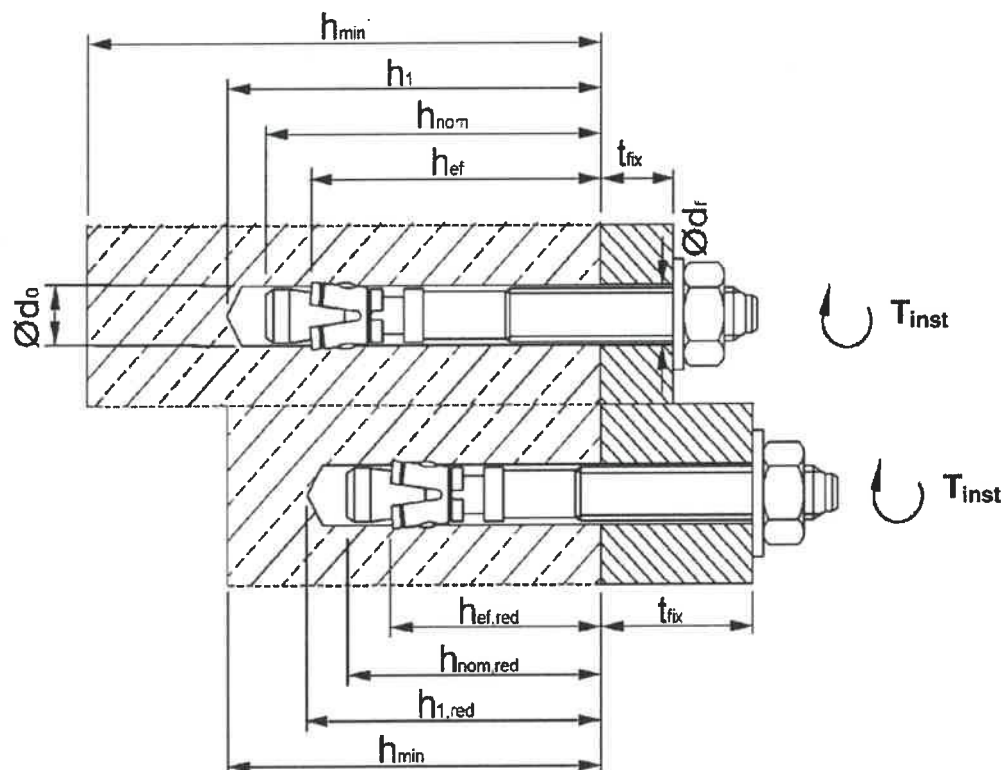
## MÜPRO Through Anchor

Intended use  
Specifications

Annex B1

**Table B1: Installation data, steel zinc plated**

| Anchor size   |                         | M6   | M8   | M10   | M12  | M16  | M20   |
|---|-------------------------|------|------|-------|------|------|-------|
| Nominal drill hole diameter                             | $d_0 =$ [mm]            | 6    | 8    | 10    | 12   | 16   | 20    |
| Cutting diameter of drill bit                           | $d_{cut} \leq$ [mm]     | 6,40 | 8,45 | 10,45 | 12,5 | 16,5 | 20,55 |
| Installation torque (Wedge Anchor B electroplated)      | $T_{inst} =$ [Nm]       | 8    | 15   | 30    | 50   | 100  | 200   |
| Installation torque (Wedge Anchor B hot-dip galvanised) | $T_{inst} =$ [Nm]       | -    | 15   | 30    | 40   | 90   | 120   |
| Diameter of clearance hole in the fixture               | $d_f \leq$ [mm]         | 7    | 9    | 12    | 14   | 18   | 22    |
| <b>Standard anchorage depth</b>                         |                         |      |      |       |      |      |       |
| Depth of drill hole                                     | $h_1 \geq$ [mm]         | 55   | 65   | 70    | 90   | 110  | 130   |
| Embedment depth   | $h_{nom} \geq$ [mm]     | 49   | 56   | 62    | 82   | 102  | 121   |
| Effective anchorage depth                               | $h_{ef} \geq$ [mm]      | 40   | 44   | 48    | 65   | 82   | 100   |
| <b>Reduced anchorage depth</b>                          |                         |      |      |       |      |      |       |
| Depth of drill hole                                     | $h_{1,red} \geq$ [mm]   | 45   | 55   | 65    | 75   | 95   | 110   |
| Embedment depth   | $h_{nom,red} \geq$ [mm] | 39   | 47   | 56    | 67   | 84   | 99    |
| Effective anchorage depth                               | $h_{ef,red} \geq$ [mm]  | 30   | 35   | 42    | 50   | 64   | 78    |



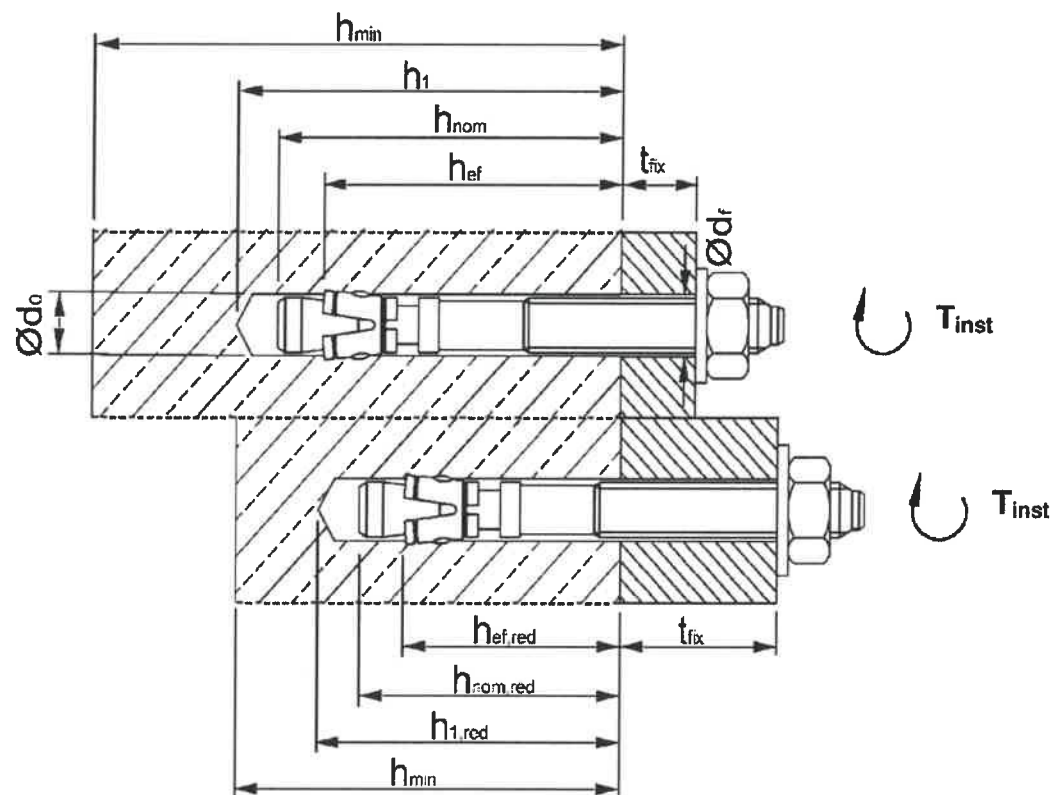
**MÜPRO Through Anchor**

**Intended use**  
Installation data, steel zinc plated

**Annex B2**

**Table B2: Installation data, stainless steel A4/HCR**

| Anchor size                               |                    |      | M6   | M8   | M10   | M12  | M16  | M20   |
|---|--------------------|------|------|------|-------|------|------|-------|
| Nominal drill hole diameter               | $d_0 =$            | [mm] | 6    | 8    | 10    | 12   | 16   | 20    |
| Cutting diameter of drill bit             | $d_{cut} \leq$     | [mm] | 6,40 | 8,45 | 10,45 | 12,5 | 16,5 | 20,55 |
| Installation torque                       | $T_{inst} =$       | [Nm] | 6    | 15   | 25    | 50   | 100  | 160   |
| Diameter of clearance hole in the fixture | $d_f \leq$         | [mm] | 7    | 9    | 12    | 14   | 18   | 22    |
| <b>Standard anchorage depth</b>           |                    |      |      |      |       |      |      |       |
| Depth of drill hole                       | $h_1 \geq$         | [mm] | 55   | 65   | 70    | 90   | 110  | 130   |
| Embedment depth                           | $h_{nom} \geq$     | [mm] | 49   | 56   | 62    | 81   | 99   | 121   |
| Effective anchorage depth                 | $h_{ef} \geq$      | [mm] | 40   | 44   | 48    | 65   | 80   | 100   |
| <b>Reduced anchorage depth</b>            |                    |      |      |      |       |      |      |       |
| Depth of drill hole                       | $h_{1,red} \geq$   | [mm] | 45   | 55   | 65    | 75   | 95   | 110   |
| Embedment depth                           | $h_{nom,red} \geq$ | [mm] | 39   | 47   | 56    | 66   | 83   | 99    |
| Effective anchorage depth                 | $h_{ef,red} \geq$  | [mm] | 30   | 35   | 42    | 50   | 64   | 78    |



**MÜPRO Through Anchor**

**Intended use**  
Installation data, stainless steel A4/HCR

**Annex B3**

**Table B3: Minimum spacings and edge distances, steel zinc plated**

| Anchor size  |           |      | M6  | M8  | M10 | M12 | M16 | M20 |
|--|-----------|------|-----|-----|-----|-----|-----|-----|
| <b>Standard anchorage depth <math>h_{ef}</math></b>    |           |      |     |     |     |     |     |     |
| Minimum member thickness                               | $h_{min}$ | [mm] | 100 | 100 | 100 | 130 | 170 | 200 |
| Minimum spacing  | $s_{min}$ | [mm] | 35  | 40  | 55  | 75  | 90  | 105 |
| Minimum edge distance                                  | $c_{min}$ | [mm] | 40  | 45  | 65  | 90  | 105 | 125 |
| <b>Reduced anchorage depth <math>h_{ef,red}</math></b> |           |      |     |     |     |     |     |     |
| Minimum member thickness                               | $h_{min}$ | [mm] | 80  | 80  | 100 | 100 | 130 | 160 |
| Minimum spacing  | $s_{min}$ | [mm] | 35  | 40  | 55  | 100 | 100 | 140 |
| Minimum edge distance                                  | $c_{min}$ | [mm] | 40  | 45  | 65  | 100 | 100 | 140 |

**Table B4: Minimum spacings and edge distances, stainless steel A4/HCR**

| Anchor size  |              |      | M6  | M8  | M10 | M12 | M16 | M20 |
|--|--------------|------|-----|-----|-----|-----|-----|-----|
| <b>Standard anchorage depth <math>h_{ef}</math></b>    |              |      |     |     |     |     |     |     |
| Minimum member thickness                               | $h_{min}$    | [mm] | 100 | 100 | 100 | 130 | 160 | 200 |
| Minimum spacing  | $s_{min}$    | [mm] | 35  | 35  | 45  | 60  | 80  | 100 |
|  | for $c \geq$ | [mm] | 40  | 65  | 70  | 100 | 120 | 150 |
| Minimum edge distance                                  | $c_{min}$    | [mm] | 35  | 45  | 55  | 70  | 80  | 100 |
|  | for $s \geq$ | [mm] | 60  | 110 | 80  | 100 | 140 | 180 |
| <b>Reduced anchorage depth <math>h_{ef,red}</math></b> |              |      |     |     |     |     |     |     |
| Minimum member thickness                               | $h_{min}$    | [mm] | 80  | 80  | 100 | 100 | 130 | 160 |
| Minimum spacing  | $s_{min}$    | [mm] | 35  | 60  | 55  | 100 | 110 | 140 |
| Minimum edge distance                                  | $c_{min}$    | [mm] | 40  | 60  | 65  | 100 | 110 | 140 |

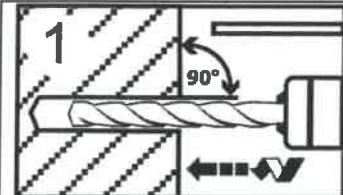
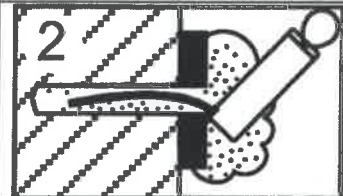
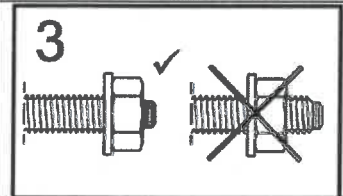
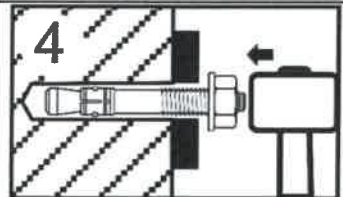
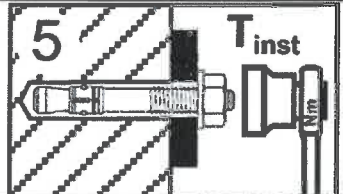
Intermediate values by linear interpolation.

**MÜPRO Through Anchor**

**Intended use**  
Minimum spacings and edge distances

**Annex B4**

## Installation instructions

|   |  |
|---|--|
|    | <p>Drill hole perpendicular to concrete surface, positioning of the drill holes without damaging the reinforcement. In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not in the direction of load application.</p> |
|    | <p>Blow out dust.</p>  |
|    | <p>Check position of nut.</p>  |
|   | <p>Drive in anchor, such that <math>h_{ef}</math> or <math>h_{ef,red}</math> is met. This is ensured, if the thickness of fixture is not greater than the maximum thickness of fixture marked on the anchor in accordance with Annex A2 and A3.</p>  |
|  | <p>Apply installation torque <math>T_{inst}</math> by using calibrated torque wrench.</p>  |

### MÜPRO Through Anchor

Intended use  
Installation instructions

Annex B5

**Table C1:** Characteristic values for **tension loads, steel zinc plated**

| Anchor size  |                   |      | M6                                     | M8               | M10 | M12 | M16 | M20 |
|--|-------------------|------|--|------------------|-----|-----|-----|-----|
| Installation safety factor                               | $\gamma_{inst}$   | [-]  | 1,0                                    |                  |     |     |     |     |
| Steel failure  |                   |      |  |                  |     |     |     |     |
| Characteristic resistance                                | $N_{Rk,s}$        | [kN] | 8,7                                    | 15,3             | 26  | 35  | 65  | 107 |
| Partial safety factor                                    | $\gamma_{Ms}$     | [-]  | 1,5                                    |                  |     |     | 1,6 |     |
| Pull-out   |                   |      |  |                  |     |     |     |     |
| Standard anchorage depth $h_{ef}$                        |                   |      |  |                  |     |     |     |     |
| Characteristic resistance in non-cracked concrete C20/25 | $N_{Rk,p}$        | [kN] | 9                                      | 12               | 16  | 1)  | 1)  | 1)  |
| Reduced anchorage depth $h_{ef,red}$                     |                   |      |  |                  |     |     |     |     |
| Characteristic resistance in non-cracked concrete C20/25 | $N_{Rk,p}$        | [kN] | 6 <sup>2)</sup>                        | 1) 2)            | 1)  | 1)  | 1)  | 1)  |
| Increasing factor for $N_{Rk,p}$                         | $\psi_C$          | [-]  | $\left(\frac{f_{ck}}{20}\right)^{0,5}$ |                  |     |     |     |     |
| Splitting  |                   |      |  |                  |     |     |     |     |
| Characteristic resistance in non-cracked concrete C20/25 | $N^0_{Rk,sp}$     | [kN] | min [ $N_{Rk,p}$ ; $N^0_{Rk,c}$ ]      |                  |     |     |     |     |
| Standard anchorage depth $h_{ef}$                        |                   |      |  |                  |     |     |     |     |
| Spacing  | $S_{cr,sp}$       | [mm] | 160                                    | 220              | 240 | 330 | 410 | 500 |
| Edge distance  | $C_{cr,sp}$       | [mm] | 80                                     | 110              | 120 | 165 | 205 | 250 |
| Reduced anchorage depth $h_{ef,red}$                     |                   |      |  |                  |     |     |     |     |
| Spacing  | $S_{cr,sp}$       | [mm] | 180                                    | 210              | 230 | 240 | 320 | 400 |
| Edge distance  | $C_{cr,sp}$       | [mm] | 90                                     | 105              | 115 | 120 | 160 | 200 |
| Concrete cone failure                                    |                   |      |  |                  |     |     |     |     |
| Standard anchorage depth $h_{ef}$                        |                   |      |  |                  |     |     |     |     |
| Effective anchorage depth                                | $h_{ef} \geq$     | [mm] | 40                                     | 44               | 48  | 65  | 82  | 100 |
| Spacing  | $S_{cr,N}$        | [mm] | 3 $h_{ef}$                             |                  |     |     |     |     |
| Edge distance  | $C_{cr,N}$        | [mm] | 1,5 $h_{ef}$                           |                  |     |     |     |     |
| Reduced anchorage depth $h_{ef,red}$                     |                   |      |  |                  |     |     |     |     |
| Effective anchorage depth                                | $h_{ef,red} \geq$ | [mm] | 30 <sup>2)</sup>                       | 35 <sup>2)</sup> | 42  | 50  | 64  | 78  |
| Spacing  | $S_{cr,N}$        | [mm] | 3 $h_{ef,red}$                         |                  |     |     |     |     |
| Edge distance  | $C_{cr,N}$        | [mm] | 1,5 $h_{ef,red}$                       |                  |     |     |     |     |
| Factor for $k_1$   | $k_{ucr,N}$       | [-]  | 11,0                                   |                  |     |     |     |     |

<sup>1)</sup> Pullout failure is not decisive

<sup>2)</sup> Use restricted to anchorages of indeterminate structural components

## MÜPRO Through Anchor

### Performance

Characteristic values for **tension loads, steel zinc plated**

## Annex C1

**Table C2:** Characteristic values for **tension loads, stainless steel A4/HCR**

| Anchor size  |                 |      | M6                                     | M8               | M10 | M12 | M16 | M20 |
|--|-----------------|------|--|------------------|-----|-----|-----|-----|
| Installation safety factor   | $\gamma_{inst}$ | [-]  | 1,0                                    |                  |     |     |     |     |
| Steel failure  |                 |      |  |                  |     |     |     |     |
| Characteristic resistance  | $N_{Rk,s}$      | [kN] | 10                                     | 18               | 30  | 44  | 88  | 134 |
| Partial safety factor  | $\gamma_{Ms}$   | [-]  | 1,50                                   |                  |     |     |     |     |
| Pull-out   |                 |      |  |                  |     |     |     |     |
| Standard anchorage depth $h_{ef}$  |                 |      |  |                  |     |     |     |     |
| Characteristic resistance in non-cracked concrete C20/25                       | $N_{Rk,p}$      | [kN] | 7,5                                    | 12               | 16  | 25  | 1)  | 1)  |
| Reduced anchorage depth $h_{ef,red}$   |                 |      |  |                  |     |     |     |     |
| Characteristic resistance in non-cracked concrete C20/25                       | $N_{Rk,p}$      | [kN] | 6 <sup>2)</sup>                        | 9 <sup>2)</sup>  | 12  | 1)  | 1)  | 1)  |
| Splitting  |                 |      |  |                  |     |     |     |     |
| Standard anchorage depth $h_{ef}$  |                 |      |  |                  |     |     |     |     |
| The higher one of the decisive resistances of Case 1 and Case 2 is applicable. |                 |      |  |                  |     |     |     |     |
| Case 1   |                 |      |  |                  |     |     |     |     |
| Characteristic resistance in non-cracked concrete C20/25                       | $N^0_{Rk,sp}$   | [kN] | 6                                      | 9                | 12  | 20  | 30  | 40  |
| Spacing  | $S_{cr,sp}$     | [mm] | 3 $h_{ef}$                             |                  |     |     |     |     |
| Edge distance  | $C_{cr,sp}$     | [mm] | 1,5 $h_{ef}$                           |                  |     |     |     |     |
| Case 2   |                 |      |  |                  |     |     |     |     |
| Characteristic resistance in non-cracked concrete C20/25                       | $N^0_{Rk,sp}$   | [kN] | 7,5                                    | 12               | 16  | 25  | 1)  | 1)  |
| Spacing  | $S_{cr,sp}$     | [mm] | 160                                    | 220              | 240 | 340 | 410 | 560 |
| Edge distance  | $C_{cr,sp}$     | [mm] | 80                                     | 110              | 120 | 170 | 205 | 280 |
| Reduced anchorage depth $h_{ef,red}$   |                 |      |  |                  |     |     |     |     |
| Characteristic resistance in non-cracked concrete C20/25                       | $N^0_{Rk,sp}$   | [kN] | 6 <sup>2)</sup>                        | 9 <sup>2)</sup>  | 12  | 1)  | 1)  | 1)  |
| Spacing  | $S_{cr,sp}$     | [mm] | 180                                    | 210              | 230 | 300 | 320 | 400 |
| Edge distance  | $C_{cr,sp}$     | [mm] | 90                                     | 105              | 115 | 150 | 160 | 200 |
| Increasing factor for $N_{Rk,p}$ and $N^0_{Rk,sp}$                             | $\psi_C$        | [-]  | $\left(\frac{f_{ck}}{20}\right)^{0,5}$ |                  |     |     |     |     |
| Concrete cone failure  |                 |      |  |                  |     |     |     |     |
| Standard anchorage depth   |                 |      |  |                  |     |     |     |     |
| Effective anchorage depth  | $h_{ef}$        | [mm] | 40                                     | 44               | 48  | 65  | 80  | 100 |
| Spacing  | $S_{cr,N}$      | [mm] | 3 $h_{ef}$                             |                  |     |     |     |     |
| Edge distance  | $C_{cr,N}$      | [mm] | 1,5 $h_{ef}$                           |                  |     |     |     |     |
| Reduced anchorage depth  |                 |      |  |                  |     |     |     |     |
| Effective anchorage depth  | $h_{ef,red}$    | [mm] | 30 <sup>2)</sup>                       | 35 <sup>2)</sup> | 42  | 50  | 64  | 78  |
| Spacing  | $S_{cr,N}$      | [mm] | 3 $h_{ef}$                             |                  |     |     |     |     |
| Edge distance  | $C_{cr,N}$      | [mm] | 1,5 $h_{ef}$                           |                  |     |     |     |     |
| Factor for $k_1$   | $k_{ucr,N}$     | [-]  | 11,0                                   |                  |     |     |     |     |

<sup>1)</sup> Pullout failure is not decisive.

<sup>2)</sup> Use restricted to anchorages of indeterminate structural components.

## MÜPRO Through Anchor

### Performance

Characteristic values for **tension loads, stainless steel A4/HCR**

**Annex C2**

**Table C3:** Characteristic values for **shear loads, steel zinc plated**

| Anchor size  |                 |      | M6                | M8                | M10 | M12 | M16  | M20 |
|--|-----------------|------|-------------------|-------------------|-----|-----|------|-----|
| Installation safety factor                                   | $\gamma_{inst}$ | [-]  | 1,0               |                   |     |     |      |     |
| Steel failure without lever arm                              |                 |      |                   |                   |     |     |      |     |
| Characteristic shear resistance                              | $V_{Rk,s}$      | [kN] | 5                 | 11                | 17  | 25  | 44   | 69  |
| Factor for ductility   | $k_7$           | [-]  | 1,0               |                   |     |     |      |     |
| Steel failure with lever arm                                 |                 |      |                   |                   |     |     |      |     |
| Characteristic resistance                                    | $M^0_{Rk,s}$    | [Nm] | 9                 | 23                | 45  | 78  | 186  | 363 |
| Partial safety factor for $V_{Rk,s}$ and $M^0_{Rk,s}$        | $\gamma_{Ms}$   | [-]  | 1,25              |                   |     |     | 1,33 |     |
| Concrete pry-out failure                                     |                 |      |                   |                   |     |     |      |     |
| Factor for $h_{ef}$  | $k_8$           | [-]  | 1,0               | 1,0               | 1,0 | 2,0 | 2,0  | 2,0 |
| Factor for $h_{ef,red}$                                      | $k_8$           | [-]  | 1,0 <sup>1)</sup> | 1,0 <sup>1)</sup> | 1,0 | 1,0 | 2,0  | 2,0 |
| Concrete edge failure  |                 |      |                   |                   |     |     |      |     |
| Effective length of anchor in shear loading for $h_{ef}$     | $l_f$           | [mm] | 40                | 44                | 48  | 65  | 82   | 100 |
| Effective length of anchor in shear loading for $h_{ef,red}$ | $l_{f,red}$     | [mm] | 30 <sup>1)</sup>  | 35 <sup>1)</sup>  | 42  | 50  | 64   | 78  |
| Outside diameter of anchor                                   | $d_{nom}$       | [mm] | 6                 | 8                 | 10  | 12  | 16   | 20  |

<sup>1)</sup> Use restricted to anchorages of indeterminate structural components

**Table C4:** Characteristic values for **shear loads, stainless steel A4/HCR**

| Anchor Size   |                 |      | M6                | M8                | M10 | M12 | M16 | M20 |     |
|---|-----------------|------|-------------------|-------------------|-----|-----|-----|-----|-----|
| Installation safety factor                                    | $\gamma_{inst}$ | [-]  | 1,0               |                   |     |     |     |     |     |
| Steel failure without lever arm                               |                 |      |                   |                   |     |     |     |     |     |
| Characteristic shear resistance                               | $V_{Rk,s}$      | [kN] | 7                 | 12                | 19  | 27  | 50  | 86  |     |
| Factor for ductility  | $k_7$           | [-]  | 1,0               |                   |     |     |     |     |     |
| Steel failure with lever arm                                  |                 |      |                   |                   |     |     |     |     |     |
| Characteristic bending moment                                 | $M^0_{Rk,s}$    | [Nm] | 10                | 24                | 49  | 85  | 199 | 454 |     |
| Partial safety factor for $V_{Rk,s}$ and $M^0_{Rk,s}$         | $\gamma_{Ms}$   | [-]  | 1,25              |                   |     |     |     |     | 1,4 |
| Concrete pry-out failure                                      |                 |      |                   |                   |     |     |     |     |     |
| Factor for $h_{ef}$   | $k_8$           | [-]  | 1,0               | 1,0               | 1,0 | 2,0 | 2,0 | 2,0 |     |
| Factor for $h_{ef,red}$                                       | $k_8$           | [-]  | 1,0 <sup>1)</sup> | 1,0 <sup>1)</sup> | 1,0 | 1,0 | 2,0 | 2,0 |     |
| Concrete edge failure   |                 |      |                   |                   |     |     |     |     |     |
| Effective length of anchor in shear loading with $h_{ef}$     | $l_f$           | [mm] | 40                | 44                | 48  | 65  | 80  | 100 |     |
| Effective length of anchor in shear loading with $h_{ef,red}$ | $l_{f,red}$     | [mm] | 30 <sup>1)</sup>  | 35 <sup>1)</sup>  | 42  | 50  | 64  | 78  |     |
| Outside diameter of anchor                                    | $d_{nom}$       | [mm] | 6                 | 8                 | 10  | 12  | 16  | 20  |     |

<sup>1)</sup> Use restricted to anchorages of indeterminate structural components

## MÜPRO Through Anchor

**Performance**  
Characteristic values for **shear loads**

**Annex C3**

**Table C5:** Displacements under **tension loads, steel zinc plated**

| Anchor size              |                    |      | M6  | M8  | M10 | M12  | M16  | M20  |
|--------------------------|--------------------|------|-----|-----|-----|------|------|------|
| Standard anchorage depth |                    |      |     |     |     |      |      |      |
| Tension load             | N                  | [kN] | 4,3 | 5,8 | 7,6 | 11,9 | 16,7 | 23,8 |
| Displacement             | $\delta_{N0}$      | [mm] | 0,4 | 0,5 |     |      |      |      |
|                          | $\delta_{N\infty}$ | [mm] | 0,7 | 2,3 |     |      |      |      |
| Reduced anchorage depth  |                    |      |     |     |     |      |      |      |
| Tension load             | N                  | [kN] | 2,9 | 5,0 | 6,5 | 8,5  | 12,3 | 16,6 |
| Displacement             | $\delta_{N0}$      | [mm] | 0,3 | 0,4 |     |      |      |      |
|                          | $\delta_{N\infty}$ | [mm] | 0,6 | 1,8 |     |      |      |      |

**Table C6:** Displacements under **tension loads, stainless steel A4/HCR**

| Anchor size              |                    |      | M6  | M8  | M10 | M12  | M16  | M20  |
|--------------------------|--------------------|------|-----|-----|-----|------|------|------|
| Standard anchorage depth |                    |      |     |     |     |      |      |      |
| Tension load             | N                  | [kN] | 3,6 | 5,7 | 7,6 | 11,9 | 17,2 | 24,0 |
| Displacement             | $\delta_{N0}$      | [mm] | 0,7 | 0,9 | 0,5 | 0,6  | 0,9  | 2,1  |
|                          | $\delta_{N\infty}$ | [mm] | 1,8 |     |     |      |      | 4,2  |
| Reduced anchorage depth  |                    |      |     |     |     |      |      |      |
| Tension load             | N                  | [kN] | 2,9 | 4,3 | 5,7 | 8,5  | 12,3 | 16,6 |
| Displacement             | $\delta_{N0}$      | [mm] | 0,4 | 0,7 | 0,4 | 0,4  | 0,6  | 1,5  |
|                          | $\delta_{N\infty}$ | [mm] | 1,3 |     |     |      |      | 2,9  |

**Table C7:** Displacements under **shear loads, steel zinc plated**

| Anchor size  |                    |      | M6  | M8  | M10 | M12  | M16  | M20  |
|--------------|--------------------|------|-----|-----|-----|------|------|------|
| Shear load   | V                  | [kN] | 2,9 | 6,3 | 9,7 | 14,3 | 23,6 | 37,0 |
| Displacement | $\delta_{V0}$      | [mm] | 1,2 | 1,5 | 1,6 | 2,6  | 3,1  | 4,4  |
|              | $\delta_{V\infty}$ | [mm] | 2,4 | 2,2 | 2,4 | 3,9  | 4,6  | 6,6  |

**Table C8:** Displacements under **shear loads, stainless steel A4/HCR**

| Anchor Size  |                    |      | M6  | M8  | M10  | M12  | M16  | M20  |
|--------------|--------------------|------|-----|-----|------|------|------|------|
| Shear load   | V                  | [kN] | 4,0 | 6,9 | 10,9 | 15,4 | 28,6 | 43,7 |
| Displacement | $\delta_{V0}$      | [mm] | 1,1 | 2,0 | 1,2  | 2,0  | 2,2  | 2,1  |
|              | $\delta_{V\infty}$ | [mm] | 1,7 | 3,0 | 1,8  | 3,0  | 3,3  | 3,2  |

## MÜPRO Through Anchor

Performance  
Displacements

**Annex C4**